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D4020-11
Job Sheet 182983



Part No: D4020-11

Job Qty: 20 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by; EC IPP Rev:B as per dwg revA 10.03.15 verified by; EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		SEP 13 2018 68
100	Waterjet	20 pcs	9/14/18	9/14/18	0.04	2.42	Waterjet1		SEP 13 2018 68
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 13 2018 68
130	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		SEP 13 2018 68
140	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 13 2018 68

Part Op 100 - 1-Cut as per Dwg D4020
Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***
130 - LOCATION: WA004
140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))

SEP 13 2018 68

SEP 13 2018 68

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	53.8800 sf (2.694 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304EX0.75-16F	54	1,574	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310	24,340	
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850	2,880	
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280	17,310	
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470	15,500	
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150	20,180	

Plex 9/7/18 8:16 AM Dart.Gagnon.Michelle



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Container No: S109707



Part: D4020-11

Job No: 182983

Serial No/Batch: S109707

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/12/18